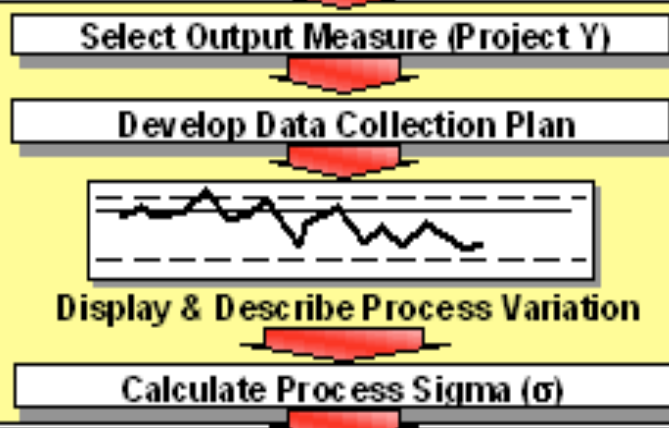


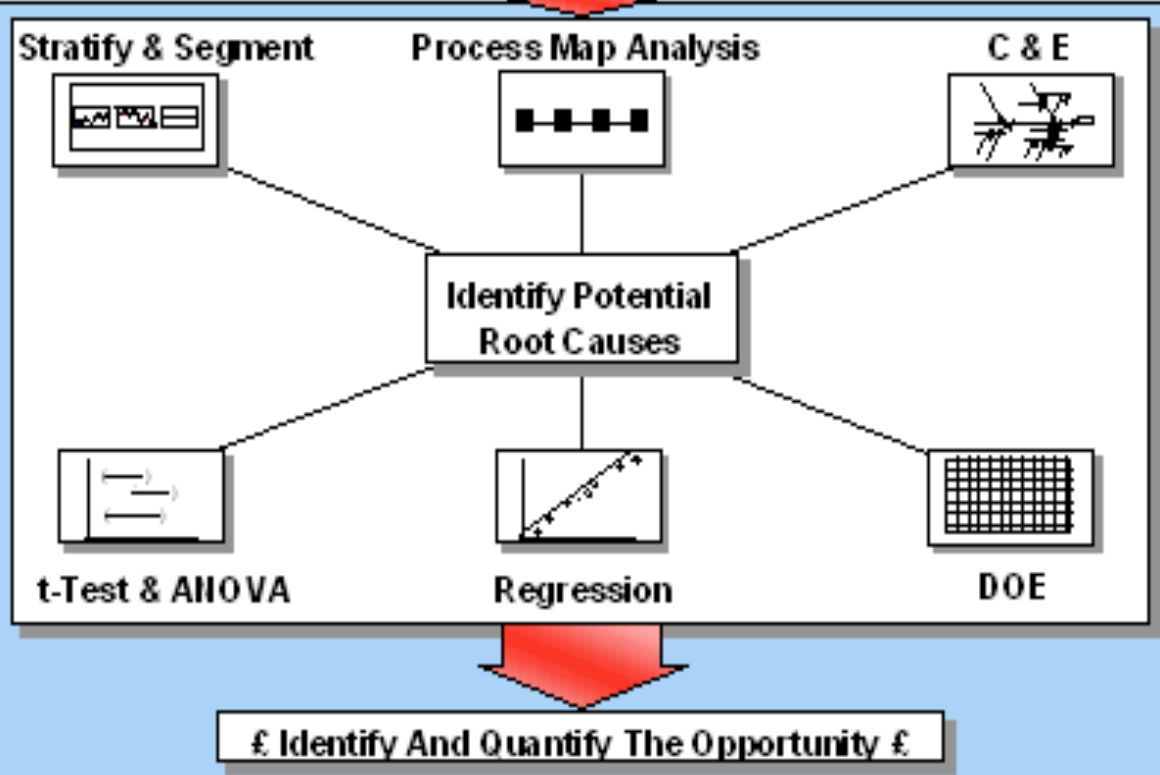
Define



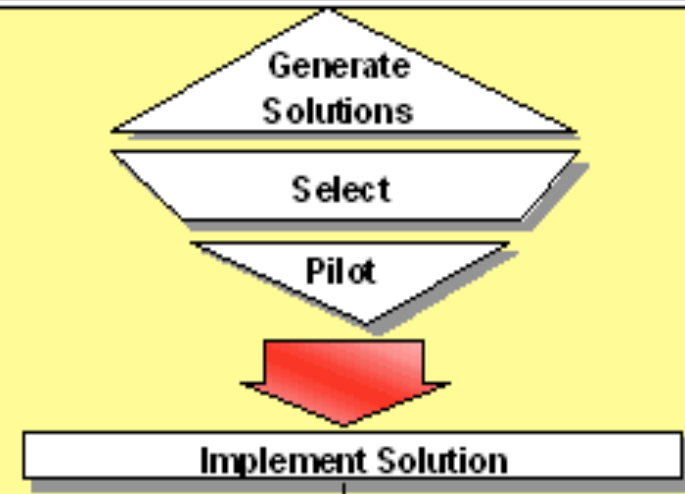
Measure



Analyze



Improve



Control

