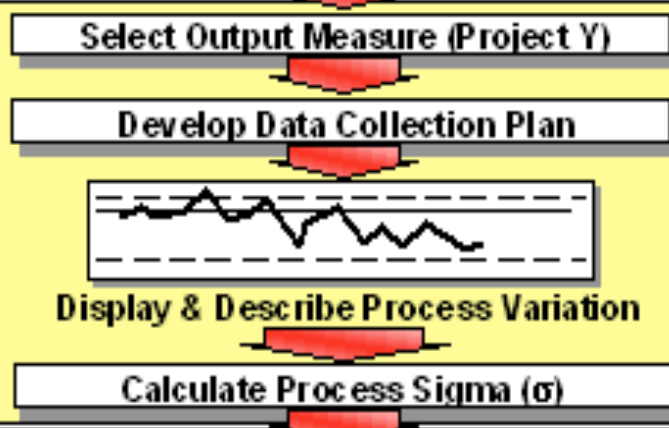


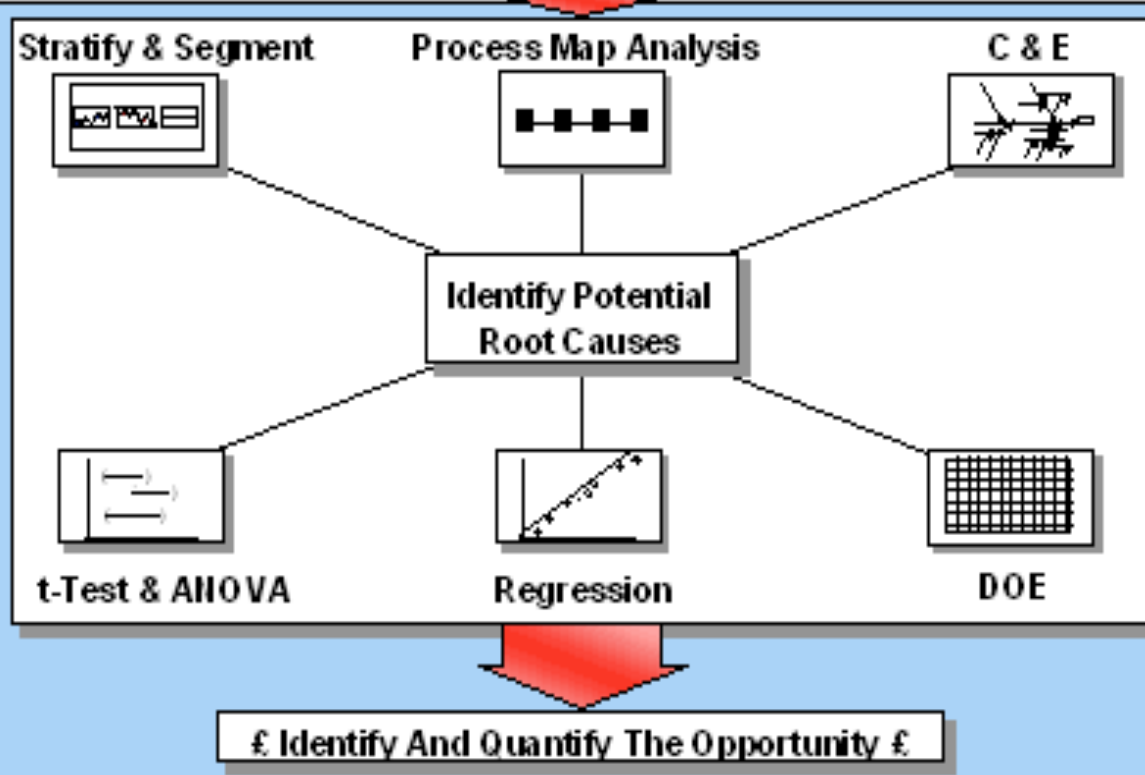
**Define**



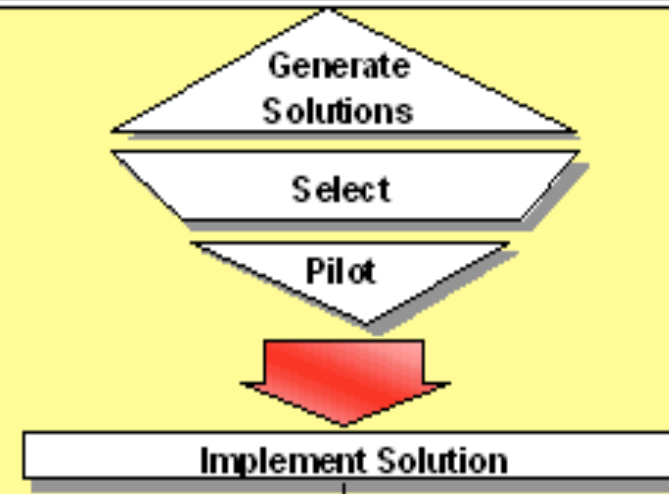
**Measure**



**Analyze**



**Improve**



**Control**

